

Mag Tool Reset

CNC Monitor v10.116.38F

G54 N0 L1 Coord. 2017/11/28 09:02:57 Admin

Machine

X 0.000
Y 0.000
Z 0.000
C 0.000

Relative
X 0.000
Y 0.000
Z 0.000
C 0.000

Absolute
X 0.000
Y 0.000
Z 0.000
C 0.000

Dist. To Go
X 0.000
Y 0.000
Z 0.000
C 0.000

F 1000.0 mm/min 100 %
0.0 mm/min (Actual)

S 1000 RPM 100 %
1000 RPM (Actual)

Run Time 0 : 0 : 0 Part Count 0 T 0

Ready Auto Alarm

Coord. Program **Offset/Setting** Monitor Maintain FindCircle Fast Diag. About

Step.1 F3 Offset/Setting=>

CNC Monitor v10.116.38F

G54 N0 L1 Coord. 2017/11/28 09:07:40 Admin

External Shift

	G54P1(G54)	G54P2(G55)
X	0.000	0.000
Y	0.000	0.000
Z	0.000	0.000
C	0.000	0.000

MPG Shift

	G54P3(G56)	G54P4(G57)
X	0.000	0.000
Y	0.000	0.000
Z	0.000	0.000
C	0.000	0.000

Machine
X 0.000
Y 0.000
Z 0.000
C 0.000

Relative
X 0.000
Y 0.000
Z 0.000
C 0.000

Aux. Coord.
X 0.000
Y 0.000
Z 0.000

Ready Auto Alarm

WorkPiece Coord. **Tool Set** Tool Tip Measure User Param. Setting Tilt Work Plane Teach

Step2. F2 Tool Set



Step.3 F7 Tool No.

