

ADJUSTMENT OF TABLE GIB.

The table is provided with a full length tapered gib (#43, page 28) in the saddle, and an adjusting screw on the left side. To take up gib, tighten gib adjusting screw (#41, page 28) slightly and repeat until a slight drag is felt when moving the table by hand.

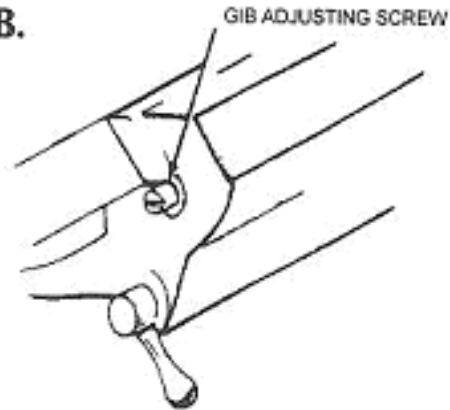


Figure 5.Saddle/Table Gib
 (#43, page 28)

ADJUSTMENT OF SADDLE GIB.

A tapered gib (#49, page 28) is used for adjusting the saddle bearing on the knee. This forms a guide for the saddle. To tighten gib, remove chip wiper and use the same method as described above. Replace chip wiper after gib has been adjusted.

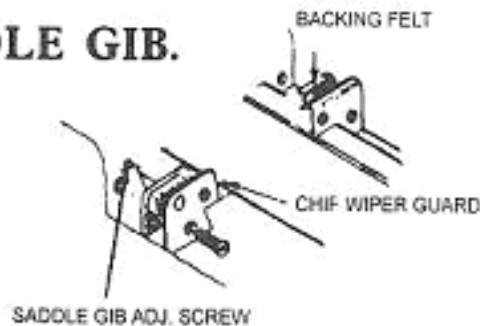


Figure 6.Saddle-Knee Gib
 (#49, page 28)

ADJUSTMENT OF KNEE GIB.

Remove chip wiper and adjust screw until smooth movement is attained. Replace chip wiper.

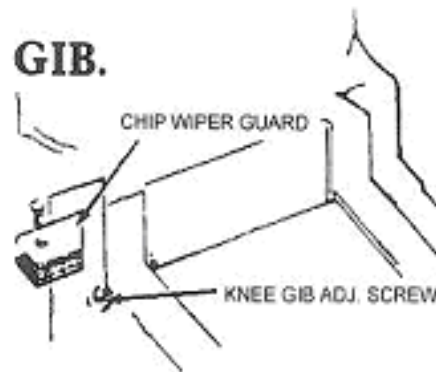


Figure 7, Knee-Column Gib
 (#55, page 28)