

## Dismantling of motor (old type)

- (1) Start the motor and turn the speed change hand wheel (A) to the position of 60 rpm appeared on the indicator to lower down the stationary motor vari-disc to the lowest position.
- (2) Cut off the motor power source and take off wire press board and reversing switch.
- (3) Remove motor pulley cover (B) under the motor shaft. Then, use the two hexagonal concave bolts (C) that locked the bearing housing, to insert into the two holes of the speed change spring pieces (D). Lock into the motor vari-disc (E) and evenly lock up the two bolts (C). Push down the speed change spring (F) so as to separate it from the retainer ring (G).
- (4) Take out the retainer ring (G).
- (5) Take off the two hexagonal bolts (H) that locked the motor. The motor may be lifted up. Motor vari-disc (E) and speed change belt are still kept inside the belt housing.
- (6) Once the motor is replaced, just reverse the order of dismantling.

