How to remove spindle’s motor

1. Turn on the spindle with lowest RPM and then stop spindle. Power off.

Remove three socket screws M6 and take out the cover. Using two M5x45L socket cap screws screw in and tighten to make the pulley wider.

2. Turn off main power, and remove wires from the motor.

Remove four socket screws

Now, it's easy to loose the belt and remove spindle motor.