Spindle real replacement (for 8000 rpm)

1. Remove 3 pcs M5 set screws, and replace M5 X 8 cap screws.

2. Use hammer and hit the screwdriver slightly down until there is a gap.

3. Use 2 screwdrivers insert to the gap and force the cover down.
4. Remove the cover down and replace the oil seal.

5. Apply a little oil before install the cover back.

6. Put the cover back up with rubber hammer.

7. Install the set screws.