**Spindle encoder mounts at the shaft of spindle motor**

**New Encoder**

Install bracket to encoder & 2 set screws

Remove 4 screws. Using clean paper to cover the holes to prevent the screws drop in the motor.

Install encoder at the shaft of motor and tighten 2 set screws to the shaft and 2 screws to hold the bracket of encoder.

Remove the cover of DB9.