

CNC machining center with door switch

Parameter 178

Bit #	Value	Function
Bit 11	2048	Door Switch NC / NO. Default – NC

Add 2048 into the existing value in parameter 178 to change door switch state.

The door open, spindle should not run, it has a message "Door open while job running". If spindle run with door open , we have to change Parameter 178 is add or take a way 2048, usually take a way.

Parameter 178 is a positive number.

F1 set up >> F3 Config >> 137 enter >>F3 Params >>F1 Next table .Change Parameter 178 and press F10 Save