

1. Put leveling cones (pads) before putting machine down



2. Turn Z axis nut clockwise to lift the Z head up



3. Then remove the wood block



4. Turn Z nut counter clockwise to remove the Z head down, and counter balancing will go up just enough



5. To remove the locking bar on back of column



6. Remove support bar under carousel



7. Remove bracket (orange) that hold carousel from moving in and out



8. Leveling



9. Remove bar on top of enclosure door	10. Adjust full enclosure
	
11. Adjust coolant tank	12. Connect coolant hose
	
13. Install console	14. Then keyboard
	
15. Fill with coolant	
	