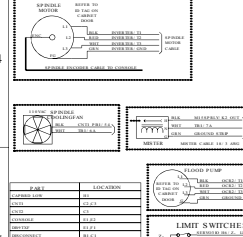
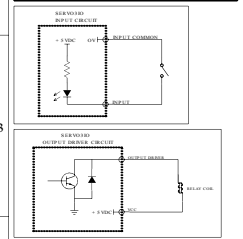
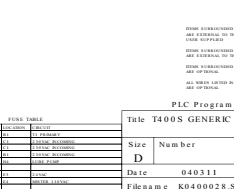
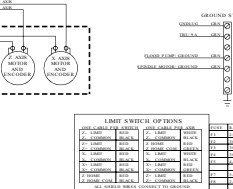
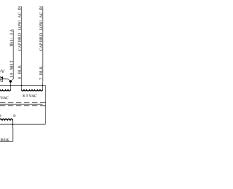
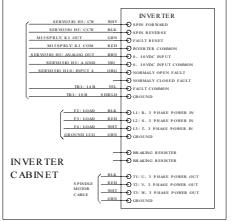


LIST OF INPUTS IN STANDARD PLC PROGRAM

DOPT1 = 0: STOP SWITCH
 DOPT2 = N/C
 DOPT3 = N/C
 DOPT4 = REVERSE FAULT
 DOPT5 = N/C
 DOPT6 = 1: JAM LIME
 DOPT7 = 2: LIME SWITCH
 DOPT8 = 2: LIME SWITCH
 DOPT9 = N: LIME SWITCH
 DOPT10 = 3: LIME SWITCH
 DOPT11 = N/C
 DOPT12 = 2: BOMB SWITCH
 DOPT13 = 2: BOMB SWITCH
 DOPT14 = N/C
 DOPT15 = 2: BOMB SWITCH
 DOPT16 = 2: BOMB SWITCH
 DOPT17 = 2: BOMB SWITCH
 DOPT18 = 2: BOMB SWITCH
 DOPT19 = 2: BOMB SWITCH
 DOPT20 = 2: BOMB SWITCH
 DOPT21 = 2: BOMB SWITCH
 DOPT22 = 2: BOMB SWITCH
 DOPT23 = 2: BOMB SWITCH
 DOPT24 = 2: BOMB SWITCH
 DOPT25 = 2: BOMB SWITCH
 DOPT26 = 2: BOMB SWITCH
 DOPT27 = 2: BOMB SWITCH
 DOPT28 = 2: BOMB SWITCH
 DOPT29 = 2: BOMB SWITCH
 DOPT30 = 2: BOMB SWITCH
 DOPT31 = 2: BOMB SWITCH
 DOPT32 = 2: BOMB SWITCH
 DOPT33 = 2: BOMB SWITCH
 DOPT34 = 2: BOMB SWITCH
 DOPT35 = 2: BOMB SWITCH
 DOPT36 = 2: BOMB SWITCH
 DOPT37 = 2: BOMB SWITCH
 DOPT38 = 2: BOMB SWITCH
 DOPT39 = 2: BOMB SWITCH
 DOPT40 = 2: BOMB SWITCH
 DOPT41 = 2: BOMB SWITCH
 DOPT42 = 2: BOMB SWITCH
 DOPT43 = 2: BOMB SWITCH
 DOPT44 = 2: BOMB SWITCH
 DOPT45 = 2: BOMB SWITCH
 DOPT46 = 2: BOMB SWITCH
 DOPT47 = 2: BOMB SWITCH
 DOPT48 = 2: BOMB SWITCH
 DOPT49 = 2: BOMB SWITCH
 DOPT50 = 2: BOMB SWITCH



PLC POINT	LOCATION	DESCRIPTION
DOPT1
DOPT2
DOPT3
DOPT4
DOPT5
DOPT6
DOPT7
DOPT8
DOPT9
DOPT10
DOPT11
DOPT12
DOPT13
DOPT14
DOPT15
DOPT16
DOPT17
DOPT18
DOPT19
DOPT20
DOPT21
DOPT22
DOPT23
DOPT24
DOPT25
DOPT26
DOPT27
DOPT28
DOPT29
DOPT30
DOPT31
DOPT32
DOPT33
DOPT34
DOPT35
DOPT36
DOPT37
DOPT38
DOPT39
DOPT40
DOPT41
DOPT42
DOPT43
DOPT44
DOPT45
DOPT46
DOPT47
DOPT48
DOPT49
DOPT50



Title	T400S GENERIC INVERTER	230VAC
Size	Number	3 PHASE
D		Rev
Date	040311	Drawn by
PLC Program	K0400028.SD	Sheet
		1 of 1