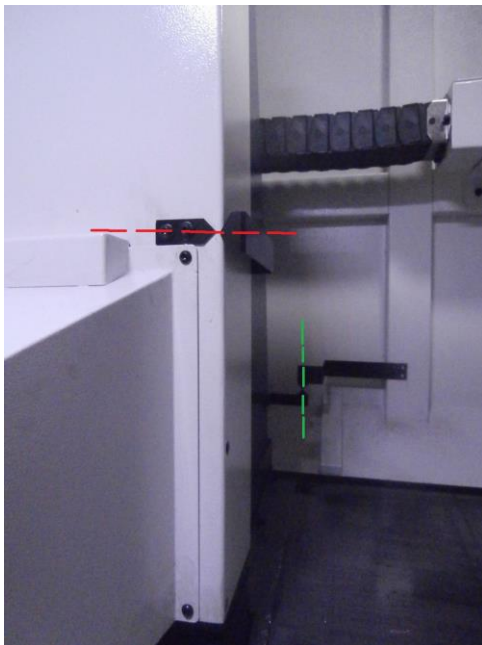
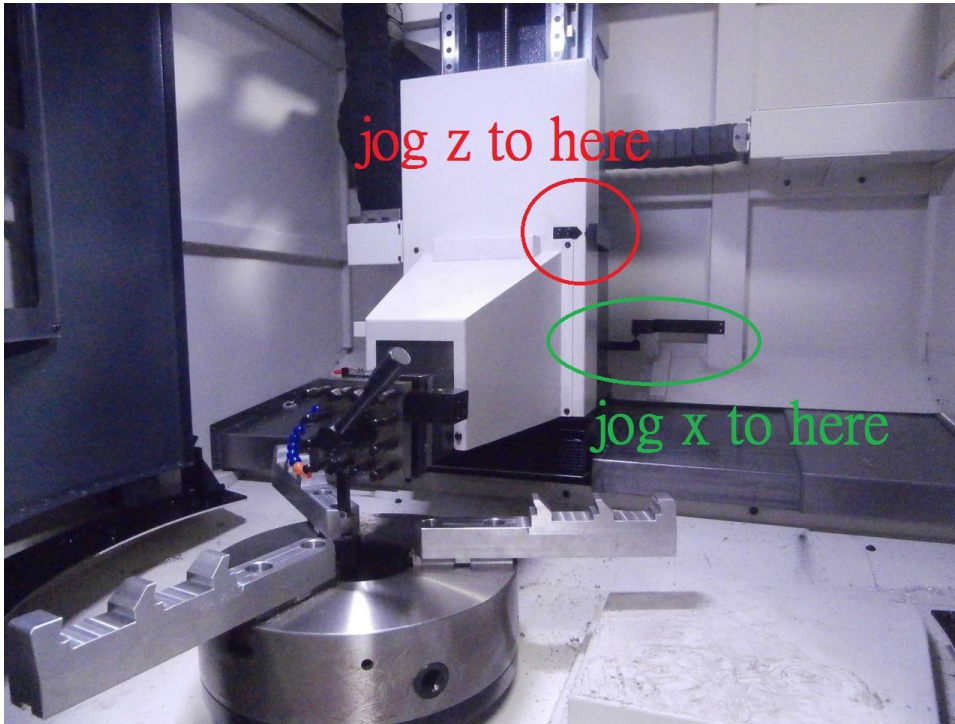


How to Set Machine Zero

Follow the below picture, jog X and Z axis to specific position



Parameter → **Serial tuning** → Password: **520**

→ Select **Yaskawa_Sigma_5** → Switch to **ZRN** mode

→ Select **Abs Home** → Set X or Z Machine Home → **Reset** → Done